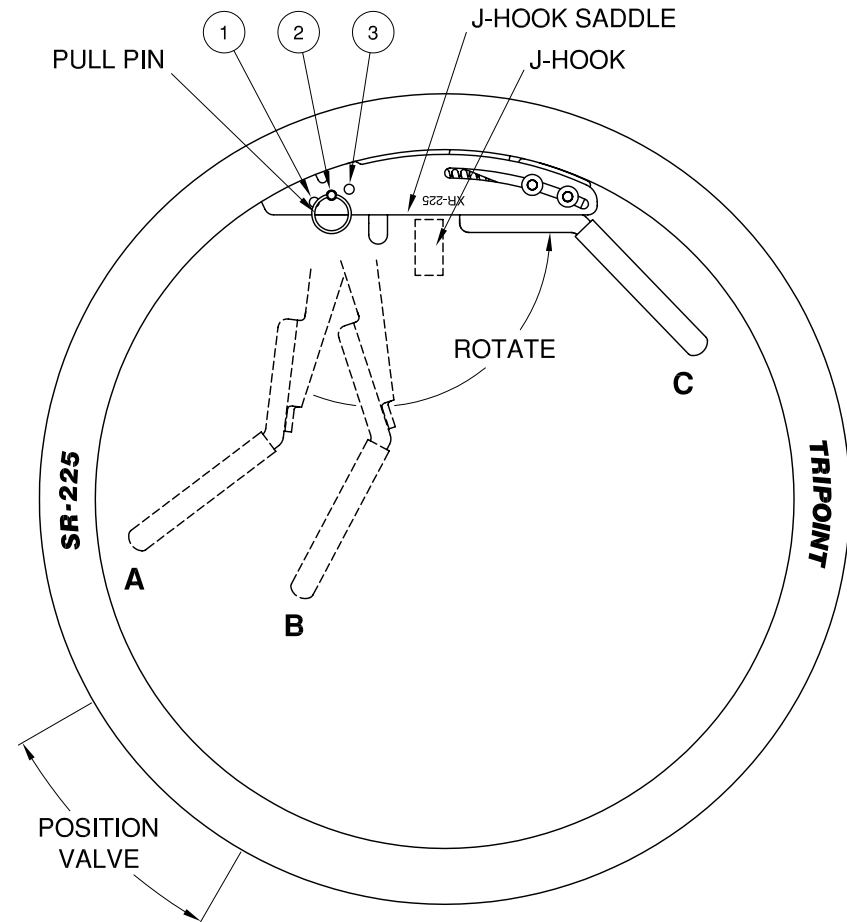


# TRIPPOINT

## SURE SEAL RING USERS GUIDE

1. The Sure Seal Rimless System is designed for retreading radial tires only.
2. Always use an extended skirt envelope with the Sure Seal Rimless System. The envelope should be a 1/2" to 1" past the toe of the tire to ensure a proper seal.
3. When installing the Sure Seal Ring, position the J-Hook Saddle at 12 o'clock and the valve between 7 and 8 o'clock. Push the Sure Seal Ring firmly into the bead area of the tire. Rotate the handle from position "B" to position "C" to form a seal. Avoid position "A" when installing or removing the Sure Seal Ring from a tire. This will prevent the (rubber) SR-Ring from unclipping from the (metal) XR-Ring. Position "A" is only used when installing the (rubber) SR-Ring on to the (metal) XR-Ring.
4. Repeat step "3" on the other side of the tire.
5. Always pull a vacuum to confirm a proper seal has been formed before curing the tire. If the vacuum test fails check the following: (1) check envelope skirt length (2) check Pull Pin location and then reseal the Sure Seal Rings (3) check valve & adaptor for leaks (4) check envelope for punctures (5) check Sure Seal Rings for wear.
6. The Pull Pin provides adjustments for tire variances and wear of the (rubber) SR-Ring. Pull Pin location "1" is the smallest diameter and location "3" is the largest diameter. When the (rubber) SR-Ring is new most tires will seal best in Pull Pin location "2". However, some tires could require the use of Pull Pin location "1". As the (rubber) SR-Ring wears it will require Pull Pin location "3" to form a seal. DO NOT advance to Pull Pin location "3" unless the (rubber) SR-Ring shows wear and is not sealing in Pull Pin location "2". Advancing to Pull Pin location "3" can cause premature wear to a new (rubber) SR-Ring.



# TRIPPOINT

## SR-RING INSTALLATION GUIDE

1. Use a sturdy work bench when installing the (metal) XR-Ring into the (rubber) SR-Ring.
2. Lubricate the dovetail area of the SR-Ring with a water based silicone solution (ie. envelope lube or ArmorAll). This allows for an easier installation of the XR-Ring and better performance of the SR-Ring.
3. Place the handle of the XR-Ring into position "A" before proceeding with the installation.
4. Install the XR-Ring from the narrow side of the SR-Ring as illustrated.
5. Start at the six o'clock position and work the XR-Ring into the dovetail of the SR-Ring. Work clockwise and counter clockwise until the XR-Ring is completely enveloped in the dovetail of the SR-Ring.

## SR-RING REPLACEMENT GUIDE

The sealing ribs on the SR-Ring measures  $3/32$ " when new. Periodically measure the sealing rib depth with a tread gauge. The SR-Ring should be replaced when any sealing rib measures  $1/32$ " or less.

